

# **TECHNICAL DATA SHEET**

**VSRTE SERIES:** 

VSRTE-40

Vertical Spiral Rib Tubeless Hybrid Boiler



Combining the industry leading performance of the VSRT® gas fired steam boiler with electric element heating, the VSRTE is proven to meet your sustainability and net zero goals. The VSRTE offers a 20% fuel reduction combined with a compact vertical footprint in natural gas usage. Electric operation reduces onsite emssions to zero. With fuel change at the flip of a switch, the VSRTE boiler is built to make going green easy.

#### **STANDARD FEATURES:**

- Vertical Tubeless Heat Exchanger
- Thick wall construction (0.375" minimum)
- Never needs re-tubing
- Fully wetted design- no refractory
- 150 PSIG maximum allowable working pressure
- 82% minimum operating efficiency
- Variable speed combustion air blower
- Fully modulating 6:1 turndown burner
- Low NOx emissions <20ppm</li>
- Operating and high pressure limit switches
- Two (2) low water cut off probes, (1) with auto reset, (1) with manual reset
- Combustion air intake filter
- CSD-1 ventless gas train
- Industrial pilot ignition
- PID type pressure controller
- NEMA 1 enclosure with locking electrical panel
- Safety interlock contacts for external device
- Emergency-stop contacts
- 10 year pressure vessel warranty
- 5 year burner warranty
- Element step sequencer (5 steps)
- Incoloy 800 elements

#### **OPTIONS:**

☐ Stainless steel jacket
Conductivity based surface blowdown
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Timer based bottom blowdown
Control panel with non-fused disconnect
☐ High water overflow protection
☐ Reflex type sight glass
☐ Boiler alarm package
☐ Boiler gauge kit
☐ Remote E-stop
☐ MM-150 ALWCO
☐ MM-157 PWLCO and pump control
☐ MM-193-7B PWLCO modulating level control
☐ On/off motorized FW valve & 3-valve bypass
☐ On/off FW solenoid valve
☐ Differential pressure level control
☐ Modbus integration gateway
☐ BACnet integration gateway
SCR element control
□ NEMA 3R

#### PROJECT DETAILS:

Project Name	City, State (Province)
Date Submitted	Engineer of Record
Fulton Representative	Contractor

#### **LISTINGS & COMPLIANCE:**

- ASME Section I and IV code
- ETL approved to UL-795 and UL-834
- CSD-1 and CSA Controls and Fuel Train
- GAPS Compliant; Supersedes IRI
- Exceeds AHRAE 90.1 efficiency requirements
- FM Compliant Fuel Train Components
- Control panel wired in a UL 508 facility

# TRIM KIT ITEMS:

- ASME Safety Relief Valve
- Pressure Gauge
- Installation, Operation and Maintenance Manual

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- Gauge Glass and Protector Rods
- Touch-up Spray Paint

**NOTE:** Information provided in this document is based on standard boiler configurations only. Custom configurations may result in deviations.



#### **CONNECTION SIZES:**

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	VSRTE	VSRTE-40
Steam Outlet	inches	4
Operating at 80 psig	mm	102
Feedwater Inlet	inches	1
i eedwater iiilet	mm	25
Bottom Blowdown	inches	1-1/2
Bottom Blowdown	mm	38
High Water Protection	inches	3/4
riigii vvator i rotootion	mm	19
Gas Train Inlet	inches	1-1/2
das main mist	mm	38
Combustion Air Inlet	inches	8
	mm	203
Stack Connection	inches	10
	mm	254
Water Column Drain	inches	1
	mm	25
Surface Blowdown	inches	3/4
Surface blowdown	mm	19
	inches	1/4
Sight Glass Drain	mm	6
Element Cleaning	inches	1-1/2
Blowdown	mm	38
Safety Valve Inlet x Outlet	inches	(2) 1-1/4 x 1-1/2
Section I 15 psi trim	mm	32 x 38
Safety Valve Inlet x	inches	3/4 x 1
Outlet Section I 150 psi trim	mm	19 x 25
Section 1 150 psi trim		

# MINIMUM CLEARANCES: LOCAL CODES MAY SUPERSEDE FULTON REQUIREMENTS

	VSRTE	VSRTE-40
Element Removal Clearance	inches mm	<b>36 1/8</b> 918
Total Installed Height Required for Burner Removal	inches m	<b>149 1/2</b> 3.8



## **WEIGHTS AND VOLUMES:**

	VSRTE	VSRTE-40
Dry Woight	lbs	6,830
Dry Weight	kg	3,098
Operating Weight at	lbs	10,570
Normal Working Level	kg	4,794
Flooded Weight	lbs	11,275
Flooded Weight	kg	5,114
Water Volume at Normal	Gallons	448
Working Level	Liters	1,696

## **CAPACITIES:** NATURAL GAS/PROPANE OPERATION

	VSRTE	VSRTE-40
Rated Input at High Fire	BTU/hr	1,600,000
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Minimum Input at Low	BTU/hr	267,000
Fire	kWh	78
	BTU/hr	1,339,000
Rated Output	Boiler HP	40
(At 0 psig operating pressure and 212F feedwater	lbs/hr	1,380
temperature)	kg/hr	626
	kWh	392

## GAS OPERATING REQUIREMENTS: PRESSURE REQUIREMENTS AT RATED INPUT

	VSRTE	VSRTE-40
Fuel Usage at Rated Input (Natural Gas)*	SCFH m³/hr	<b>1,600</b> 45
Fuel Usage at Rated Input (Propane)**	SCFH m³/hr	<b>640</b> 18
Minimum Gas Pressure	in W.C. kPa	<b>3</b> 0.75
Maximum Gas Pressure	in W.C. kPa	<b>13.8</b> 3.4

<sup>\*</sup>SCFH based on 1,000 BTU/ft3



<sup>\*\*</sup>SCFH based on 2,500 BTU/ft3

## **ELECTRICAL REQUIREMENTS FOR GAS OPERATIONS:**

	VSRTE	VSRTE-40
Short Circuit Current Rating	Amps	5000
NEMA Rating		1
Full Load Amps	460/60/3 480/60/3 575/60/3	17 17 13

## **VENTING REQUIREMENTS:**

	VSRTE	VSRTE-40
Typical Combustion Air	SCFM	353
Intake Flow Rate	m³/hr	600
Flue Gas Exhaust Flow	SCFM	380
Rate	ACFM	665
Minimum Allowable	in W.C.	-0.25
Draft Pressure	kPa	-0.062
Maximum Allowable	in W.C.	+1.50
Draft Pressure	kPa	+0.373

## EMISSIONS: TYPICAL OPERATION (CORRECTED TO 3% O2, CO TO BE 10ppm OR LESS)

	VSRTE	VSRTE-40 <20ppm NOx condition	VSRTE-40 15% excess air condition
NO	lbs/hr	0.034	0.112
NO <sub>x</sub>	kg/hr	0.015	0.051
00	lbs/hr	0.0010	0.0010
SO <sub>x</sub>	kg/hr	0.0004	0.0004
Volatile Organic	lbs/hr	0.0088	0.0088
Compounds	kg/hr	0.0040	0.0040
Total Particulates	lbs/hr	0.012	0.012
Total Particulates	kg/hr	0.005	0.005
00	lbs/hr	0.012	0.012
СО	kg/hr	0.005	0.005

## SOUND DATA: MEASUREMENTS TAKEN FROM FIVE FOOT FROM THE FRONT OF THE BOILER

	VSRTE	VSRTE-40
Sound Level at High Fire	dBa	73



#### **ELECTRIC OPERATING REQUIREMENTS:**

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	VSRTE	VSRTE-40
Fuel Usage at Rated Input (Electric)	kW	405
Minimum Relieving	lbs/hr	1,417.5
Capacity SRV	kg/hr	643
	BTU/hr	1,620,000
Rated Output	Boiler HP	40
(At 0 psig operating pressure and 212F feedwater	lbs/hr	1,397
temperature)	kg/hr	634
	kWh	475

## **ELECTRICAL REQUIREMENTS FOR ELECTRIC OPERATION:**

	VSRTE	VSRTE-40
Short Circuit Current Rating	Amps	5000
NEMA Rating		1
Full Load Amps	460/60/3 480/60/3 575/60/3	503 482 402

#### **ELEMENTS:**

VSRTE	VSRTE-40
Elements <b>kW</b>	(QTY 6) 40 (QTY 3) 55

# **DIMENSIONS:**

Refer to the Product Data Submittal Drawing for dimensions.

Note: Some specification and performance may differ for Australian version of the VSRTE-40

